

GUY BROAD



- INSTRUCTION PAGES -

XK 140-150 5 SPEED GEARBOX

Parts
TO
Preserve
THE
Past

Jaguar XK Parts & Restoration Specialist
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KIT INCLUDES:

Complete BroadSport Gearbox | Complete Gear Linkage assembly | Reverse Light Switch | Speedometer Cable assembly | Rear Chassis Mounting Kit | AP Organic Clutch Plate | 8x Bellhousing Mounting Bolts (7/16"UNC)

GEAR RATIOS:

1st = 3.31:1
2nd = 2.08:1
3rd = 1.36:1
4th = 1:1
5th = 0.763:1
Reverse = 3.26:1

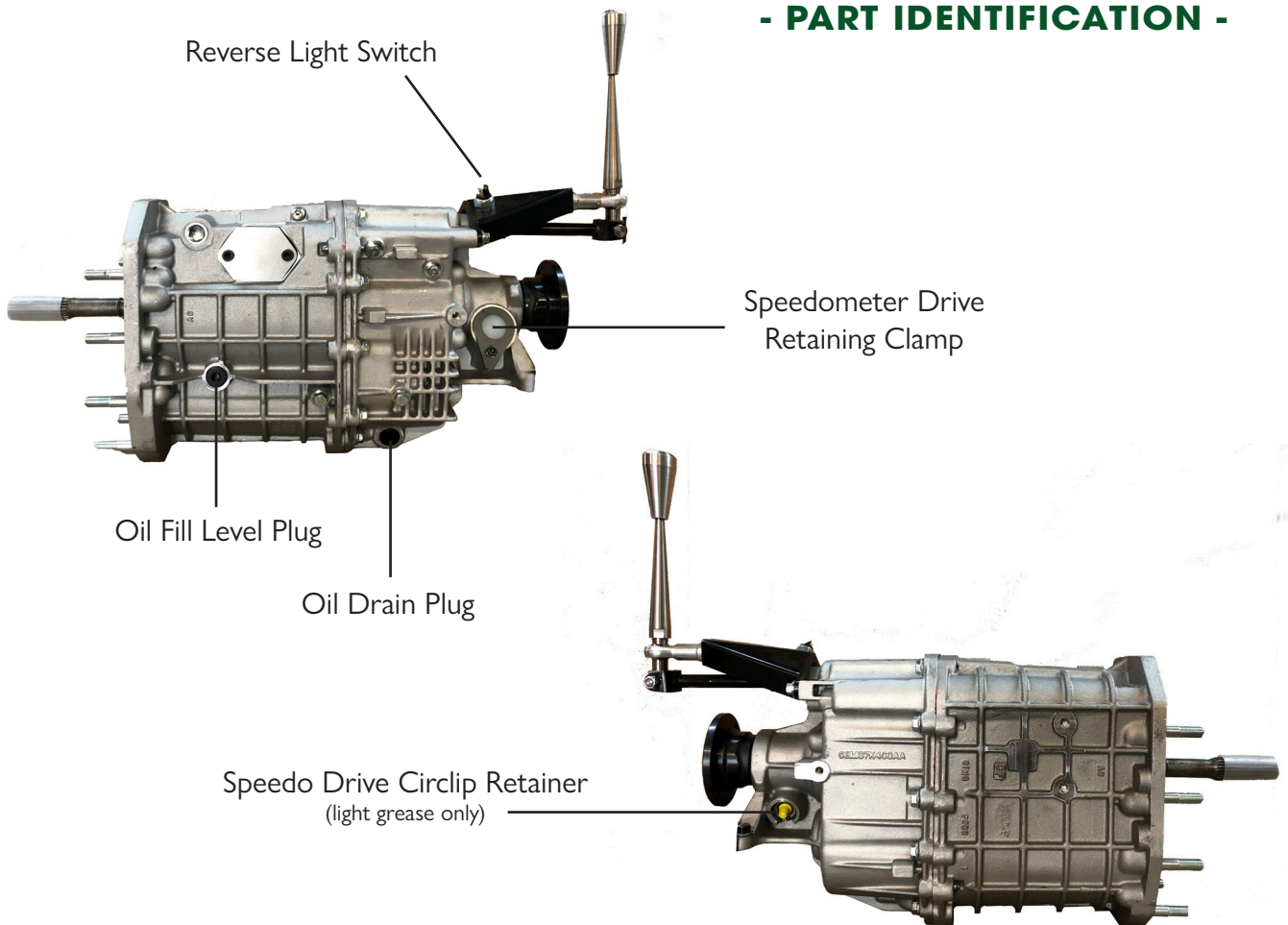
WARNING!

*When fitting the gearbox
DO NOT try to change gears
without rotating the shafts
and without proper lubricant
inside the gearbox!*

IMPORTANT:

After initial instillation we strongly recommend that you check all fixtures, fittings and components which you may have removed during instillation. After filling the gearbox with 1.2 Litres of SAE80 W90 Gear Oil, check reverse light switch is operational. Then test drive the car without trim.

- PART IDENTIFICATION -



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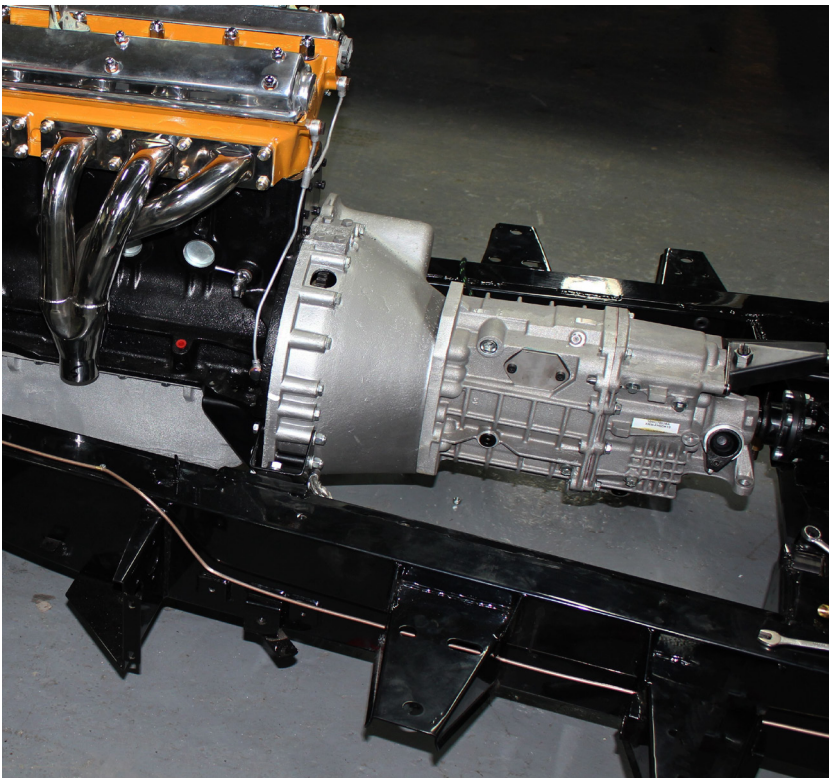
NOTE:

- Original Bellhousing can be used with a BroadSport 5 Speed.
- Bellhousing to gearbox mounting bolts are supplied with nuts and washers also in box.
(these should not be changed out with any other bolts)
- 7/16" UNC thread into gearbox case.
- This Gearbox can be used with original Jaguar Bronze pilot bush.
- If you are altering your own Propshaft, the closed length should be 900mm

ASSEMBLY:

For the XK 140/150 Gearbox there is no rear mount. Once bolted to the Bellhousing the engine hangs in 'fresh air'. As can be seen in the image below. This means, no need for any cutting or welding of any chassis parts.

Complete Assembly of BroadSport 5 Speed



Fitment of Speedo Cable

